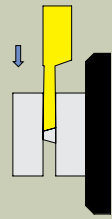
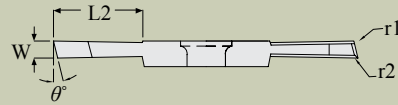
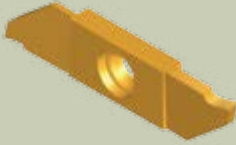


左向右切切斷刀 Left Hand Right Cutting Part Off

CE 斷屑槽 CE Breaker

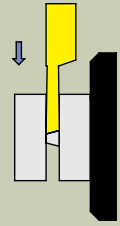
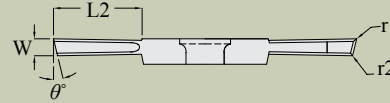
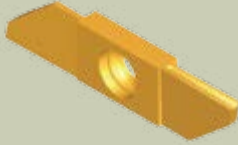


型號 EDP NO.	W	θ°	r1	r2	L2	X21	NC02	HC83	適用刀架 HOLDER NO.
44.6310-00R CE	1.0	15°	0.0	0.0	5	●	●		CS789L****-63
44.6315-00R CE	1.5	15°	0.0	0.0	8.5	●	●		CS789L****-63
44.6315-005R CE	1.5		0.05	0.05		●	●		
44.6315-01R CE	1.5		0.1	0.1		●	●		
44.6320-00R CE	2.0	15°	0.0	0.0	8.5	●	●		CS789L****-63
44.6320-005R CE	2.0		0.05	0.05		●	●		
44.6320-01R CE	2.0		0.1	0.1		●	●		
44.6325-00R CE	2.5	15°	0.0	0.0	8.5	●	●		CS789L****-63
44.6325-005R CE	2.5		0.05	0.05		●	●		
44.6325-01R CE	2.5		0.1	0.1		●	●		
44.8315-00R CE	1.5	15°	0.0	0.0	8.5	●	●		CS668L****-83
44.8315-005R CE	1.5		0.05	0.05		●	●		
44.8315-01R CE	1.5		0.1	0.1		●	●		
44.8320-00R CE	2.0	15°	0.0	0.0	10.5	●	●		CS668L****-83
44.8320-005R CE	2.0		0.05	0.05		●	●		
44.8320-01R CE	2.0		0.1	0.1		●	●		
44.8325-00R CE	2.5	15°	0.0	0.0	10.5	●	●		CS668L****-83
44.8325-005R CE	2.5		0.05	0.05		●	●		
44.8325-01R CE	2.5		0.1	0.1		●	●		
44.8330-00R CE	3.0	15°	0.0	0.0	10.5	●	●		CS668L****-83
44.8330-005R CE	3.0		0.05	0.05		●	●		
44.8330-01R CE	3.0		0.1	0.1		●	●		
44.6320-00R WCE	2.0	20°	0.1	0.0	8.5	●	●	●	CS789L****-63
44.6320-005R WCE	2.0		0.05	0.05					
44.6320-01R WCE	2.0		0.1	0.1					
44.8320-00R WCE	2.0	20°	0.1	0.0	10.5	●	●	●	CS668L****-83
44.8320-005R WCE	2.0		0.05	0.05					
44.8320-01R WCE	2.0		0.1	0.1					

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左向右切切斷刀 Left Hand Right Cutting Part Off

CU 斷屑槽 CU Breaker

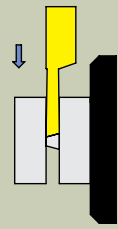
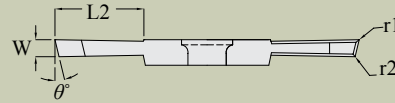
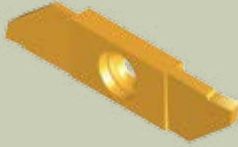


型 號 EDP NO.	W	θ°	r1	r2	L2	X21	NC02	HC83	適用刀架 HOLDER NO.
44.6315-00R CU	1.5	15°	0.0	0.0	8.5	●	●		CS789L****-63
44.6315-005R CU	1.5		0.05	0.05		●	●		
44.6315-01R CU	1.5		0.1	0.1		●	●		
44.6320-00R CU	2.0	15°	0.0	0.0	8.5	●	●		CS789L****-63
44.6320-005R CU	2.0		0.05	0.05		●	●		
44.6320-01R CU	2.0		0.1	0.1		●	●		
44.6325-00R CU	2.5	15°	0.0	0.0	8.5	●	●		CS789L****-63
44.6325-005R CU	2.5		0.05	0.05		●	●		
44.6325-01R CU	2.5		0.1	0.1		●	●		
44.8315-00R CU	1.5	15°	0.0	0.0	8.5	●	●		CS668L****-83
44.8315-005R CU	1.5		0.05	0.05		●	●		
44.8315-01R CU	1.5		0.1	0.1		●	●		
44.8320-00R CU	2.0	15°	0.0	0.0	10.5	●	●		CS668L****-83
44.8320-005R CU	2.0		0.05	0.05		●	●		
44.8320-01R CU	2.0		0.1	0.1		●	●		
44.8325-00R CU	2.5	15°	0.0	0.0	10.5	●	●		CS668L****-83
44.8325-005R CU	2.5		0.05	0.05		●	●		
44.8325-01R CU	2.5		0.1	0.1		●	●		
44.8330-00R CU	3.0	15°	0.0	0.0	10.5	●	●		CS668L****-83
44.8330-005R CU	3.0		0.05	0.05		●	●		
44.8330-01R CU	3.0		0.1	0.1		●	●		
44.6320-00R WCU	2.0	20°	0.1	0.0	8.5	●	●	●	CS789L****-63
44.6320-005R WCU	2.0		0.05	0.05					
44.6320-01R WCU	2.0		0.1	0.1					
44.8320-00R WCU	2.0	205°	0.1	0.0	10.5	●	●	●	CS668L****-83
44.8320-005R WCU	2.0		0.05	0.05					
44.8320-01R WCU	2.0		0.1	0.1					

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左向右切切斷刀 Left Hand Right Cutting Part Off

CX 斷屑槽 CX Breaker

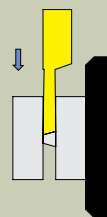
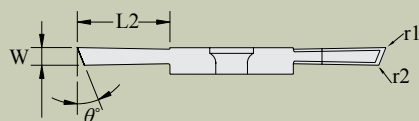
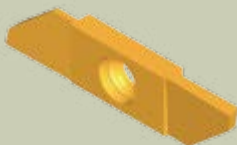


型 號 EDP NO.	W	θ°	r1	r2	L2	X21	NC02	HC83	適用刀架 HOLDER NO.
44.6310-00R CX	1.0	15°	0.0	0.0	5	●	●		CS789L****-63
44.6315-00R CX	1.5	15°	0.0	0.0	8.5	●	●		CS789L****-63
44.6315-005R CX	1.5		0.05	0.05		●	●		
44.6315-01R CX	1.5		0.1	0.1		●	●		
44.6320-00R CX	2.0	15°	0.0	0.0	8.5	●	●		CS789L****-63
44.6320-005R CX	2.0		0.05	0.05		●	●		
44.6320-01R CX	2.0		0.1	0.1		●	●		
44.6325-00R CX	2.5	15°	0.0	0.0	8.5	●	●		CS789L****-63
44.6325-005R CX	2.5		0.05	0.05		●	●		
44.6325-01R CX	2.5		0.1	0.1		●	●		
44.8315-00R CX	1.5	15°	0.0	0.0	8.5	●	●		CS668L****-83
44.8315-005R CX	1.5		0.05	0.05		●	●		
44.8315-01R CX	1.5		0.1	0.1		●	●		
44.8320-00R CX	2.0	15°	0.0	0.0	10.5	●	●		CS668L****-83
44.8320-005R CX	2.0		0.05	0.05		●	●		
44.8320-01R CX	2.0		0.1	0.1		●	●		
44.8325-00R CX	2.5	15°	0.0	0.0	10.5	●	●		CS668L****-83
44.8325-005R CX	2.5		0.05	0.05		●	●		
44.8325-01R CX	2.5		0.1	0.1		●	●		
44.8330-00R CX	3.0	15°	0.0	0.0	10.5	●	●		CS668L****-83
44.8330-005R CX	3.0		0.05	0.05		●	●		
44.8330-01R CX	3.0		0.1	0.1		●	●		
44.6320-00R CX	2.0	20°	0.1	0.0	8.5	●	●	●	CS789L****-63
44.6320-005R CX	2.0		0.05	0.05					
44.6320-01R WCX	2.0		0.1	0.1					
44.8320-00R WCX	2.0	20°	0.1	0.0	10.5	●	●	●	CS668L****-83
44.8320-005R WCX	2.0		0.05	0.05					
44.8320-01R WCX	2.0		0.1	0.1					

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左向右切切斷刀 Left Hand Right Cutting Part Off

無 斷屑槽 NO Breaker

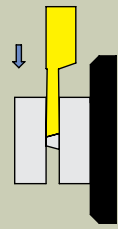
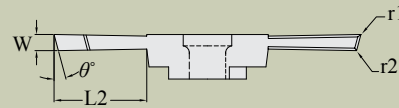


型 號 EDP NO.	W	θ°	r1	r2	L2	X21	NC02	HC83	適用刀架 HOLDER NO.
44.6310-00R NB	1.0	15°	0.0	0.0	5	●	●		CS789L****-63
44.6315-00R NB	1.5	15°	0.0	0.0	8.5	●	●		CS789L****-63
44.6315-005R NB	1.5		0.05	0.05		●	●		
44.6315-01R NB	1.5		0.1	0.1		●	●		
44.6320-00R NB	2.0	15°	0.0	0.0	8.5	●	●		CS789L****-63
44.6320-005R NB	2.0		0.05	0.05		●	●		
44.6320-01R NB	2.0		0.1	0.1		●	●		
44.6325-00R NB	2.5	15°	0.0	0.0	8.5	●	●		CS789L****-63
44.6325-005R NB	2.5		0.05	0.05		●	●		
44.6325-01R NB	2.5		0.1	0.1		●	●		
44.8315-00R NB	1.5	15°	0.0	0.0	8.5	●	●		CS668L****-83
44.8315-005R NB	1.5		0.05	0.05		●	●		
44.8315-01R NB	1.5		0.1	0.1		●	●		
44.8320-00R NB	2.0	15°	0.0	0.0	10.5	●	●		CS668L****-83
44.8320-005R NB	2.0		0.05	0.05		●	●		
44.8320-01R NB	2.0		0.1	0.1		●	●		
44.8325-00R NB	2.5	15°	0.0	0.0	10.5	●	●		CS668L****-83
44.8325-005R NB	2.5		0.05	0.05		●	●		
44.8325-01R NB	2.5		0.1	0.1		●	●		
44.8330-00R NB	3.0	15°	0.0	0.0	10.5	●	●		CS668L****-83
44.8330-005R NB	3.0		0.05	0.05		●	●		
44.8330-01R NB	3.0		0.1	0.1		●	●		
44.6320-00R WNB	2.0	20°	0.1	0.0	8.5	●	●	●	CS789L****-63
44.6320-005R WNB	2.0		0.05	0.05					
44.6320-01R WNB	2.0		0.1	0.1					
44.8320-00R WNB	2.0	20°	0.1	0.0	10.5	●	●	●	CS668L****-83
44.8320-005R WNB	2.0		0.05	0.05					
44.8320-01R WNB	2.0		0.1	0.1					

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左向右切切斷刀 Left Hand Right Cutting Part Off

CE 斷屑槽 CE Breaker



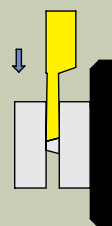
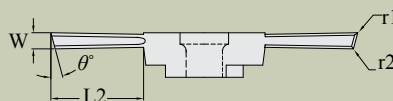
型 號 EDP NO.	W	θ°	r1	r2	L2	X21	UP60	適用刀架 HOLDER NO.
44.2515-00R CE	1.5	15°	0.0	0.0	8.5	●	●	CS458L****
44.2515-01R CE	1.5		0.1	0.1		●	●	
44.2520-00R CE	2.0	15°	0.0	0.0	12	●	●	CS458L****
44.2520-005R CE	2.0		0.05	0.05		●	●	
44.2520-01R CE	2.0		0.1	0.1		●	●	
44.2525-00R CE	2.5	15°	0.0	0.0	14	●	●	CS458L****
44.2525-005R CE	2.5		0.05	0.05		●	●	
44.2525-01R CE	2.5		0.1	0.1		●	●	
44.2530-00R CE	3.0	15°	0.0	0.0	14	●	●	CS458L****
44.2530-005R CE	3.0		0.05	0.05		●	●	
44.2530-01R CE	3.0		0.1	0.1		●	●	
44.2515-00R WCE	1.5	20°	0.0	0.0	8.5	●	●	CS458L****
44.2515-01R WCE	1.5		0.1	0.1		●	●	
44.2520-00R WCE	2.0	20°	0.0	0.0	12	●	●	CS458L****
44.2520-005R WCE	2.0		0.05	0.05		●	●	
44.2520-01R WCE	2.0		0.1	0.1		●	●	
44.2525-00R WCE	2.5	20°	0.0	0.0	14	●	●	CS458L****
44.2525-005R WCE	2.5		0.05	0.05		●	●	
44.2525-01R WCE	2.5		0.1	0.1		●	●	
44.2530-00R WCE	3.0	20°	0.0	0.0	14	●	●	CS458L****
44.2530-005R WCE	3.0		0.05	0.05		●	●	
44.2530-01R WCE	3.0		0.1	0.1		●	●	

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台灣專利 第：M390832號
中國專利 字號：ZL 2009 2 0136227.3
日本專利 實願：2010-005365

左向右切切斷刀 Left Hand Right Cutting Part Off

CU 斷屑槽 CU Breaker



型 號 EDP NO.	W	θ°	r1	r2	L2	X21	UP60	HC83	適用刀架 HOLDER NO.
44.2515-00R CU	1.5	15°	0.0	0.0	8.5	●	●		CS458L****
44.2515-01R CU	1.5		0.1	0.1		●	●		
44.2520-00R CU	2.0	15°	0.0	0.0	12	●	●		CS458L****
44.2520-005R CU	2.0		0.05	0.05		●	●		
44.2520-01R CU	2.0		0.1	0.1		●	●		
44.2525-00R CU	2.5	15°	0.0	0.0	14	●	●		CS458L****
44.2525-005R CU	2.5		0.05	0.05		●	●		
44.2525-01R CU	2.5		0.1	0.1		●	●		
44.2530-00R CU	3.0	15°	0.0	0.0	14	●	●		CS458L****
44.2530-005R CU	3.0		0.05	0.05		●	●		
44.2530-01R CU	3.0		0.1	0.1		●	●		
44.2515-00R WCU	1.5	20°	0.0	0.0	8.5	●	●		CS458L****
44.2515-01R WCU	1.5		0.1	0.1		●	●		
44.2520-00R WCU	2.0	20°	0.0	0.0	12	●	●		CS458L****
44.2520-005R WCU	2.0		0.05	0.05		●	●		
44.2520-01R WCU	2.0		0.1	0.1		●	●		
44.2525-00R WCU	2.5	20°	0.0	0.0	14	●	●		CS458L****
44.2525-005R WCU	2.5		0.05	0.05		●	●		
44.2525-01R WCU	2.5		0.1	0.1		●	●		
44.2530-00R WCU	3.0	20°	0.0	0.0	14	●	●		CS458L****
44.2530-005R WCU	3.0		0.05	0.05		●	●		
44.2530-01R WCU	3.0		0.1	0.1		●	●		

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台灣專利 第：M390832號
中國專利 字號：ZL 2009 2 0136227.3
日本專利 實願：2010-005365

本系列專利車刀特性：



1. 刀刃單邊受損可換邊繼續使用，不影響加工效率。



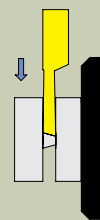
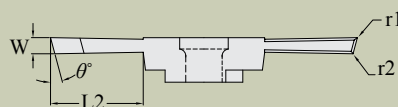
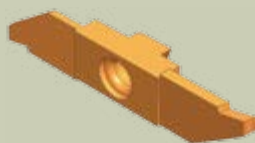
1. In case one side of flute is damaged, user can change to the other side of flute for continuing operation without affecting machining efficiency.

2. 刀刃磨耗後可多次研磨重複使用。使刀刃得到最高的經濟效益。

2. When cutting edge is worn, the insert can be ground for repetitive use to achieve highly economic efficiency.

左向右切切斷刀 Left Hand Right Cutting Part Off

CX 斷屑槽 CX Breaker



型號 EDP NO.	W	θ°	r1	r2	L2	X21	UP60	適用刀架 HOLDER NO.
44.2515-00R CX	1.5	15°	0.0	0.0	8.5	●	●	CS458L****
44.2515-01R CX	1.5		0.1	0.1		●	●	
44.2520-00R CX	2.0	15°	0.0	0.0	12	●	●	CS458L****
44.2520-005R CX	2.0		0.05	0.05		●	●	
44.2520-01R CX	2.0		0.1	0.1		●	●	
44.2525-00R CX	2.5	15°	0.0	0.0	14	●	●	CS458L****
44.2525-005R CX	2.5		0.05	0.05		●	●	
44.2525-01R CX	2.5		0.1	0.1		●	●	
44.2530-00R CX	3.0	15°	0.0	0.0	14	●	●	CS458L****
44.2530-005R CX	3.0		0.05	0.05		●	●	
44.2530-01R CX	3.0		0.1	0.1		●	●	
44.2515-00R WCX	1.5	20°	0.0	0.0	8.5	●	●	CS458L****
44.2515-01R WCX	1.5		0.1	0.1		●	●	
44.2520-00R WCX	2.0	20°	0.0	0.0	12	●	●	CS458L****
44.2520-005R WCX	2.0		0.05	0.05		●	●	
44.2520-01R WCX	2.0		0.1	0.1		●	●	
44.2525-00R WCX	2.5	20°	0.0	0.0	14	●	●	CS458L****
44.2525-005R WCX	2.5		0.05	0.05		●	●	
44.2525-01R WCX	2.5		0.1	0.1		●	●	
44.2530-00R WCX	3.0	20°	0.0	0.0	14	●	●	CS458L****
44.2530-005R WCX	3.0		0.05	0.05		●	●	
44.2530-01R WCX	3.0		0.1	0.1		●	●	

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台灣專利 第：M390832號
中國專利 字號：ZL 2009 2 0136227.3
日本專利 實願：2010-005365



3.專利設計，刀尖點可最接近工作中心點，縮短校機時間，提升效率。

3. Patent exclusive designed edge-point which can be most close to working center so that shorten the time for machine programming.



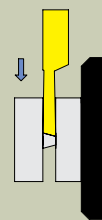
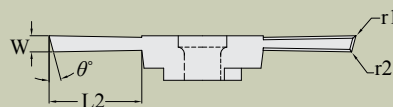
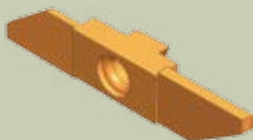
4.專利設計刀桿長度伸縮自如，可適用於各品牌機床。



4. Patented tool holder can be extended as desired, making it suitable for any brand of lathe.

左向右切切斷刀 Left Hand Right Cutting Part Off

無 斷屑槽 NO Breaker



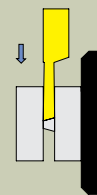
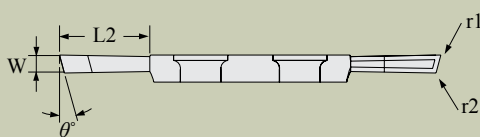
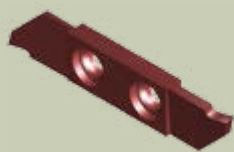
型 號 EDP NO.	W	θ°	r1	r2	L2	X21	UP60	適 用 刀 架 HOLDER NO.
44.2515-00R NB	1.5	15°	0.0	0.0	8.5	●	●	CS458L****
44.2515-01R NB	1.5		0.1	0.1		●	●	
44.2520-00R NB	2.0	15°	0.0	0.0	12	●	●	CS458L****
44.2520-005R NB	2.0		0.05	0.05		●	●	
44.2520-01R NB	2.0		0.1	0.1		●	●	
44.2525-00R NB	2.5	15°	0.0	0.0	14	●	●	CS458L****
44.2525-005R NB	2.5		0.05	0.05		●	●	
44.2525-01R NB	2.5		0.1	0.1		●	●	
44.2530-00R NB	3.0	15°	0.0	0.0	14	●	●	CS458L****
44.2530-005R NB	3.0		0.05	0.05		●	●	
44.2530-01R NB	3.0		0.1	0.1		●	●	
44.2515-00R WNB	1.5	20°	0.0	0.0	8.5	●	●	CS458L****
44.2515-01R WNB	1.5		0.1	0.1		●	●	
44.2520-00R WNB	2.0	20°	0.0	0.0	12	●	●	CS458L****
44.2520-005R WNB	2.0		0.05	0.05		●	●	
44.2520-01R WNB	2.0		0.1	0.1		●	●	
44.2525-00R WNB	2.5	20°	0.0	0.0	14	●	●	CS458L****
44.2525-005R WNB	2.5		0.05	0.05		●	●	
44.2525-01R WNB	2.5		0.1	0.1		●	●	
44.2530-00R WNB	3.0	20°	0.0	0.0	14	●	●	CS458L****
44.2530-005R WNB	3.0		0.05	0.05		●	●	
44.2530-01R WNB	3.0		0.1	0.1		●	●	

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中國專利 字號：ZL 2009 2 0136227.3
日本專利 實願：2010-005365

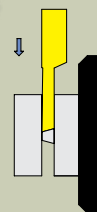
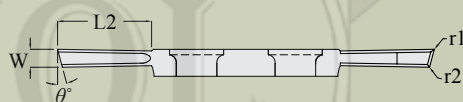
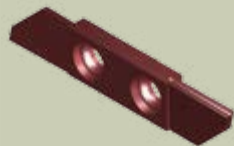
左向右切切斷刀 Left Hand Right Cutting Part Off

CE 斷削槽 CE Breaker



型號 EDP NO.	W	θ°	r1	r2	L2	X21	NA01	HC83	適用刀架 HOLDER NO.
443.10-00 R CE	1.0	15°	0.0	0.0	5	●	●		CS900L****83
443.15-00 R CE	1.5		0.0	0.0	8.5	●	●		
443.15-005 R CE	1.5		0.05	0.05		●	●		
443.15-01 R CE	1.5		0.1	0.1		●	●		
443.20-00 R CE	2.0		0.0	0.0	11.5	●	●		
443.20-005 R CE	2.0		0.05	0.05		●	●		
443.20-01 R CE	2.0		0.1	0.1		●	●		
443.25-00 R CE	2.5		0.0	0.0		●	●		
443.25-005 R CE	2.5		0.05	0.05		●	●		
443.25-01 R CE	2.5		0.1	0.1		●	●		
443.30-00 R CE	3.0		0.0	0.0		●	●		
443.30-005 R CE	3.0	20°	0.05	0.05	11.5	●	●		CS900L****83
443.30-01 R CE	3.0		0.1	0.1		●	●		
443.20-00 R WCE	2.0		0.1	0.0		●	●		
443.20-005 R WCE	2.0		0.05	0.05					
443.20-01 R WCE	2.0		0.1	0.1					

CU 斷屑槽 CU Breaker

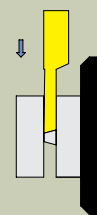
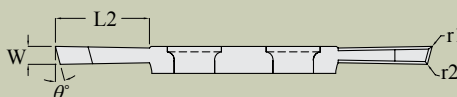
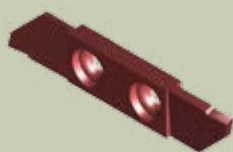


型號 EDP NO.	W	θ°	r1	r2	L2	X21	NA01	HC83	適用刀架 HOLDER NO.
443.15-00 R CU	1.5	15°	0.0	0.0	8.5	●	●		CS900L****83
443.15-005 R CU	1.5		0.05	0.05		●	●		
443.15-01 R CU	1.5		0.1	0.1		●	●		
443.20-00 R CU	2.0		0.0	0.0	11.5	●	●		
443.20-005 R CU	2.0		0.05	0.05		●	●		
443.20-01 R CU	2.0		0.1	0.1		●	●		
443.25-00 R CU	2.5		0.0	0.0		●	●		
443.25-005 R CU	2.5		0.05	0.05		●	●		
443.25-01 R CU	2.5		0.1	0.1		●	●		
443.30-00 R CU	3.0		0.0	0.0		●	●		
443.30-005 R CU	3.0	20°	0.05	0.05	11.5	●	●		CS900L****83
443.30-01 R CU	3.0		0.1	0.1		●	●		
443.20-00 R WCU	2.0		0.1	0.0		●	●		
443.20-005 R WCU	2.0		0.05	0.05					
443.20-01 R WCU	2.0		0.1	0.1					

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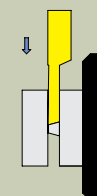
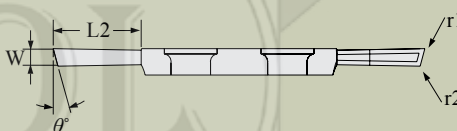
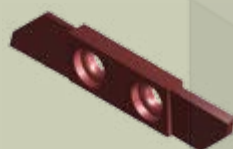
左向右切切斷刀 Left Hand Right Cutting Part Off

CX 斷屑槽 CX Breaker



型號 EDP NO.	W	θ°	r1	r2	L2	X21	NA01	HC83	適用刀架 HOLDER NO.
443.10-00 R CX	1.0	15°	0.0	0.0	5	●	●		CS900L****83
443.15-00 R CX	1.5		0.0	0.0	8.5	●	●		
443.15-005 R CX	1.5		0.05	0.05		●	●		
443.15-01 R CX	1.5		0.1	0.1		●	●		
443.20-00 R CX	2.0		0.0	0.0	11.5	●	●		
443.20-005 R CX	2.0		0.05	0.05		●	●		
443.20-01 R CX	2.0		0.1	0.1		●	●		
443.25-00 R CX	2.5		0.0	0.0		●	●		
443.25-005 R CX	2.5		0.05	0.05		●	●		
443.25-01 R CX	2.5		0.1	0.1		●	●		
443.30-00 R CX	3.0		0.0	0.0		●	●		
443.30-005 R CX	3.0	20°	0.05	0.05	11.5	●	●		CS900L****83
443.30-01 R CX	3.0		0.1	0.1		●	●		
443.20-00 R WCX	2.0		0.1	0.0		●	●		
443.20-005 R WCX	2.0		0.05	0.05					
443.20-01 R WCX	2.0		0.1	0.1					

無斷屑槽 NO Breaker



型號 EDP NO.	W	θ°	r1	r2	L2	X21	NA01	HC83	適用刀架 HOLDER NO.
443.10-00 R NB	1.5	15°	0.0	0.0	5.0	●	●		CS900L****83
443.15-00 R NB	1.5		0.0	0.0	8.5	●	●		
443.15-005 R NB	1.5		0.05	0.05		●	●		
443.15-01 R NB	1.5		0.1	0.1		●	●		
443.20-00 R NB	2.0		0.0	0.0	11.5	●	●		
443.20-005 R NB	2.0		0.05	0.05		●	●		
443.20-01 R NB	2.0		0.1	0.1		●	●		
443.25-00 R NB	2.5		0.0	0.0	11.5	●	●		
443.25-005 R NB	2.5		0.05	0.05		●	●		
443.25-01 R NB	2.5		0.1	0.1		●	●		
443.30-00 R NB	3.0	20°	0.0	0.0	11.5	●	●		CS900L****83
443.30-005 R NB	3.0		0.05	0.05		●	●		
443.30-01 R NB	3.0		0.1	0.1		●	●		
443.20-00 R WNB	2.0		0.1	0.0		●	●		
443.20-005 R WNB	2.0		0.05	0.05					
443.20-01 R WNB	2.0		0.1	0.1					

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