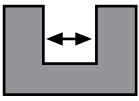
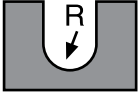


鎢鋼 鋁用 2刃球形立銑刀

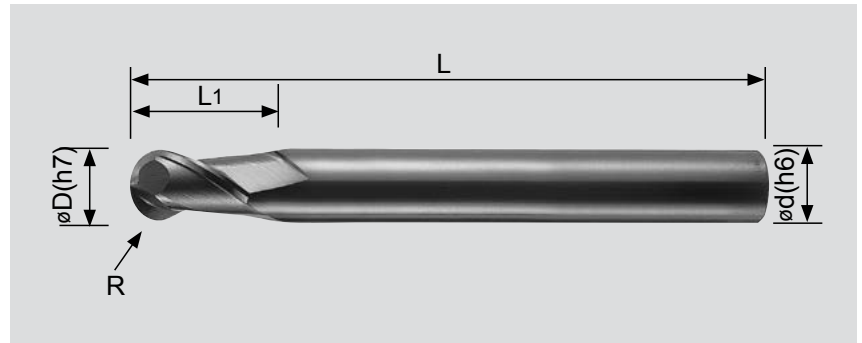
TUNGSTEN CARBIDE 2-FLUTE ALUMINUM BALL END MILL



$3 < d \leq 6$ -0.015 ~ -0.038
 $6 < d \leq 18$ -0.020 ~ -0.047
 $18 < d$ -0.020 ~ -0.053



$R = \pm 0.02$



- 超細微粒碳化鎢材質
- Micro-Grain Tungsten Carbide

適合材質：

鋁合金、銅合金、鎂合金、各種軟質材質。

Applicable materials:

Aluminum alloy, copper alloy, magnesium alloy, and various soft materials.

主要特性：

切刃口銳利配合較寬大之排屑溝槽設計，適合軟質材料之切削，可在高速M/C上進行高速切削

Features:

The sharp edge combined with oversized flute makes it ideal for cutting soft materials, excellent for high speed cutting on a high speed machining center.

單位/Unit : mm

型號 EDP NO.	刃徑 D Flute Dia.	R徑 Radius	刃長 L1 Length of Cut	全長 L Overall Length	柄徑 d Shank Diameter	刃數 Flute Number	PK66
2BEAL-R0.5L50	1.0	R 0.5	2.0	50	4.0	2	●
2BEAL-R0.75L50	1.5	R 0.75	3.0	50	4.0	2	●
2BEAL-R1.0L50	2.0	R 1.0	4.0	50	4.0	2	●
2BEAL-R1.5L50	3.0	R 1.5	6.0	50	4.0	2	●
2BEAL-R2.0L50	4.0	R 2.0	8.0	50	4.0	2	●
2BEAL-R2.5L50	5.0	R 2.5	10.0	50	5.0	2	●
2BEAL-R3.0L50	6.0	R 3.0	12.0	50	6.0	2	●
2BEAL-R4.0L60	8.0	R 4.0	16.0	60	8.0	2	●
2BEAL-R5.0L75	10.0	R 5.0	20.0	75	10.0	2	●
2BEAL-R6.0L75	12.0	R 6.0	24.0	75	12.0	2	●
2BEAL-R1.0L100	2.0	R 1.0	4.0	100	6.0	2	●
2BEAL-R1.5L100	3.0	R 1.5	6.0	100	6.0	2	●
2BEAL-R2.0L100	4.0	R 2.0	8.0	100	6.0	2	●
2BEAL-R2.5L100	5.0	R 2.5	10.0	100	6.0	2	●
2BEAL-R3.0L100	6.0	R 3.0	12.0	100	6.0	2	●
2BEAL-R4.0L100	8.0	R 4.0	16.0	100	8.0	2	●
2BEAL-R5.0L100	10.0	R 5.0	20.0	100	10.0	2	●
2BEAL-R6.0L100	12.0	R 6.0	24.0	100	12.0	2	●

註：有●者表示有庫存

NOTE: ● means items in stock

切削條件表請參考第84頁