

# 焊刃式錳鋼被覆鑽頭

## TUNGSTEN CARBIDE WELDED COATED DRILL



- 焊接式
- 中心內冷
- Welded End
- Internal Coolant

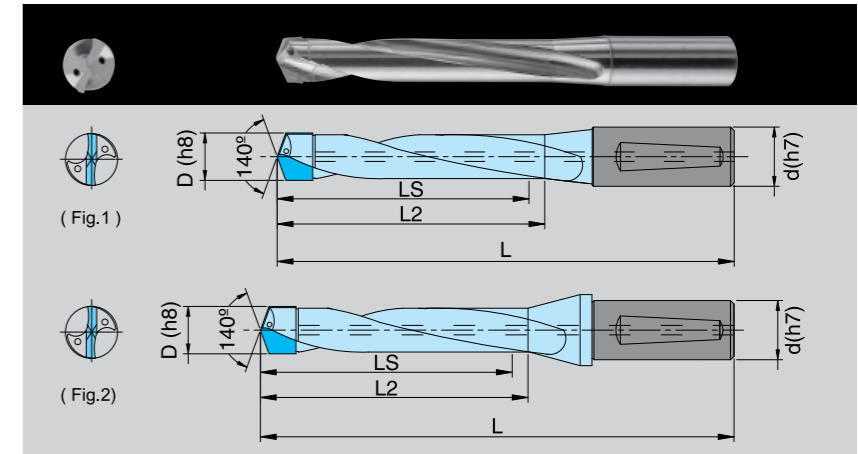
### 適合材質：

一般鋼料、合金鋼、模具鋼、不鏽鋼、銅、鋁、鑄鐵。

### Applicable materials:

General steel, alloy steel, mold steel, stainless steel, copper, aluminum, cast iron.

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EDP No.	庫存品	非庫存品	dø	L2	L	L4	Ls	圖示				
	stock	non-stock										
	Dø	刃徑的範圍										
TXD -3130	13	13.01~13.5	16	54	115	48	48	Fig.1				
TXD -3135	13.5											
TXD -3140	14											
TXD -3145	14.5	14.51~15.5		20	65	130	50		58	Fig.1		
TXD -3150	15											
TXD -3155	15.5											
TXD -3160	16	15.51~16.5	25		72	140	50	65	Fig.1			
TXD -3165	16.5											
TXD -3170	17	16.51~17.5									32	82
TXD -3175	17.5											
TXD -3180	18	17.51~18.5		32	86	170	60	82		Fig.1		
TXD -3185	18.5											
TXD -3190	19	18.51~19.5	32						90			175
TXD -3195	19.5											
TXD -3200	20	19.51~20.5			32	90	175	60			82	
TXD -3205	20.5											
TXD -3210	21	20.51~21.5		32					90	175		60
TXD -3215	21.5											
TXD -3220	22	21.51~22.5	32			90	175	60			82	
TXD -3225	22.5											
TXD -3230	23	22.51~23.5			32				90	175		60
TXD -3235	23.5											
TXD -3240	24	23.51~24.5		32		90	175	60			82	
TXD -3245	24.5											
TXD -3250	25	24.51~25.5	32						90	175		60
TXD -3255	25.5											
TXD -3260	26	25.51~26.5			32	90	175	60			82	
TXD -3265	26.5											

EDP No.	庫存品	非庫存品	dø	L2	L	L4	Ls	圖示				
	stock	non-stock										
	Dø	刃徑的範圍										
TXD -3270	27	26.51~27.5	32	98	185	60	95	Fig.1				
TXD -3275	27.5											
TXD -3280	28											
TXD -3285	28.5	27.51~28.5		32	105	195	60		95	Fig.1		
TXD -3290	29											
TXD -3295	29.5											
TXD -3300	30	29.51~30.5	32		110	200	70	105	Fig.1			
TXD -3305	30.5											
TXD -3310	31	30.51~31.5									32	118
TXD -3315	31.5											
TXD -3320	32	31.51~32.5		32	123	230	70	108		Fig.2		
TXD -3325	32.5											
TXD -3330	33	32.51~33.5	32						130			240
TXD -3335	33.5											
TXD -3340	34	33.51~34.5			32	130	240	70			115	
TXD -3345	34.5											
TXD -3350	35	34.51~35.5		32					147	255		70
TXD -3355	35.5											
TXD -3360	36	35.51~36.5	32			147	255	70			129	
TXD -3365	36.5											
TXD -3370	37	36.51~37.5			32				147	255		70
TXD -3375	37.5											
TXD -3380	38	37.51~38.5		32		147	255	70			129	
TXD -3385	38.5											
TXD -3390	39	38.51~39.5	32						147	255		70
TXD -3395	39.5											
TXD -3400	40	39.51~40.5			32	147	255	70			129	
TXD -3405	40.5											

EDP No.	庫存品	非庫存品	dø	L2	L	L4	Ls	圖示				
	stock	non-stock										
	Dø	刃徑的範圍										
TXD -5130	13	13.0~13.5	16	84	145	48	78	Fig.1				
TXD -5135	13.5											
TXD -5140	14											
TXD -5145	14.5	13.51~14.5		20	95	160	50		88	Fig.1		
TXD -5150	15											
TXD -5155	15.5											
TXD -5160	16	15.51~16.5	25		107	175	50	100	Fig.1			
TXD -5165	16.5											
TXD -5170	17	16.51~17.5									25	107
TXD -5175	17.5											
TXD -5180	18	17.51~18.5		32	127	205	56	118		Fig.1		
TXD -5185	18.5											
TXD -5190	19	18.51~19.5	32						127			205
TXD -5195	19.5											
TXD -5200	20	19.51~20.5			32	136	220	60			136	
TXD -5205	20.5											
TXD -5210	21	20.51~21.5		32					136	220		60
TXD -5215	21.5											
TXD -5220	22	21.51~22.5	32			145	230	60			136	
TXD -5225	22.5											
TXD -5230	23	22.51~23.5			32				145	230		60
TXD -5235	23.5											
TXD -5240	24	23.51~24.5		32		145	230	60			136	
TXD -5245	24.5											
TXD -5250	25	24.51~25.5	32						145	230		60
TXD -5255	25.5											
TXD -5260	26	25.51~26.5			32	145	230	60			136	
TXD -5265	26.5											

EDP No.	庫存品	非庫存品	dø	L2	L	L4	Ls	圖示				
	stock	non-stock										
	Dø	刃徑的範圍										
TXD -5270	27	26.51~27.5	32	153	240	60	145	Fig.1				
TXD -5275	27.5											
TXD -5280	28											
TXD -5285	28.5	27.51~28.5		32	160	250	60		150	Fig.1		
TXD -5290	29											
TXD -5295	29.5											
TXD -5300	30	29.51~30.5	32		175	265	70	165	Fig.1			
TXD -5305	30.5											
TXD -5310	31	30.51~31.5									32	182
TXD -5315	31.5											
TXD -5320	32	31.51~32.5		32	182	290	70	170		Fig.2		
TXD -5325	32.5											
TXD -5330	33	32.51~33.5	32						193			300
TXD -5335	33.5											
TXD -5340	34	33.51~34.5			32	205	315	70			190	
TXD -5345	34.5											
TXD -5350	35	34.51~35.5		32					205	315		70
TXD -5355	35.5											
TXD -5360	36	35.51~36.5	32			205	315	70			190	
TXD -5365	36.5											
TXD -5370	37	36.51~37.5			32				205	315		70
TXD -5375	37.5											
TXD -5380	38	37.51~38.5		32		217	330	70			202	
TXD -5385	38.5											
TXD -5390	39	38.51~39.5	32						217	330		70
TXD -5395	39.5											
TXD -5400	40	39.51~40.5			32	217	330	70			202	
TXD -5405	40.5											

Dø/ Diameter      dø/ Shank Diameter  
L2/ Flute Length    L/ Overall Length  
L4/ Shank Length    Ls/ Length of Cut

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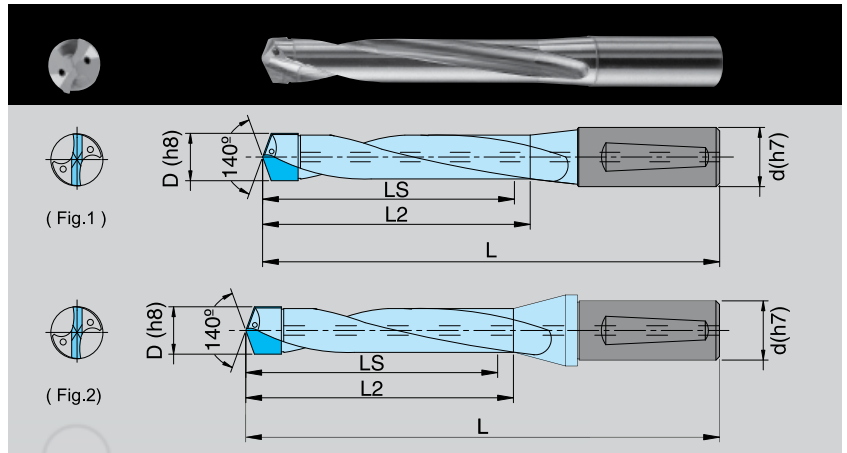
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適合材質：

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**Applicable materials:**

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EDP No.	庫存品 stock	非庫存品 no-stock	dø	L <sub>2</sub>	L	L <sub>4</sub>	L <sub>s</sub>	圖示
	Dø	刃徑的範圍						
TXD -7130	13	13.0~13.5	16	105	166	48	100	Fig.1
TXD -7135	13.5							
TXD -7140	14	13.51~14.5						
TXD -7145	14.5							
TXD -7150	15	14.51~15.5	20	120	185	50	114	Fig.1
TXD -7155	15.5							
TXD -7160	16	15.51~16.5						
TXD -7165	16.5							
TXD -7170	17	16.51~17.5	25	132	200	56	125	Fig.1
TXD -7175	17.5							
TXD -7180	18	17.51~18.5						
TXD -7185	18.5							
TXD -7190	19	18.51~19.5	32	149	225	60	141	Fig.1
TXD -7195	19.5							
TXD -7200	20	19.51~20.5						
TXD -7205	20.5							
TXD -7210	21	20.51~21.5	36	164	240	66	156	Fig.1
TXD -7215	21.5							
TXD -7220	22	21.51~22.5						
TXD -7225	22.5							
TXD -7230	23	22.51~23.5	40	177	255	72	168	Fig.1
TXD -7235	23.5							
TXD -7240	24	23.51~24.5						
TXD -7245	24.5							
TXD -7250	25	24.51~25.5	44	195	280	78	186	Fig.1
TXD -7255	25.5							
TXD -7260	26	25.51~26.5						
TXD -7265	26.5							

EDP No.	庫存品 stock	非庫存品 no-stock	dø	L <sub>2</sub>	L	L <sub>4</sub>	L <sub>s</sub>	圖示
	Dø	刃徑的範圍						
TXD -7270	27	20.61~27.5	32	215	300	70	205	Fig.1
TXD -7275	27.5							
TXD -7280	28	27.51~28.5						
TXD -7285	28.5							
TXD -7290	29	28.51~29.5	36	225	315	76	215	Fig.1
TXD -7295	29.5							
TXD -7300	30	29.51~30.5						
TXD -7305	30.5							
TXD -7310	31	30.51~31.5	40	235	325	82	225	Fig.1
TXD -7315	31.5							
TXD -7320	32	31.51~32.5						
TXD -7325	32.5							
TXD -7330	33	32.51~33.5	44	248	355	88	236	Fig.2
TXD -7335	33.5							
TXD -7340	34	33.51~34.5						
TXD -7345	34.5							
TXD -7350	35	34.51~35.5	48	263	370	94	250	Fig.2
TXD -7355	35.5							

Dø/ Diameter      dø/ Shank Diameter  
L<sub>2</sub>/ Flute Length      L/ Overall Length  
L<sub>4</sub>/ Shank Length      L<sub>s</sub>/ Length of Cut