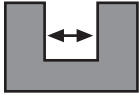
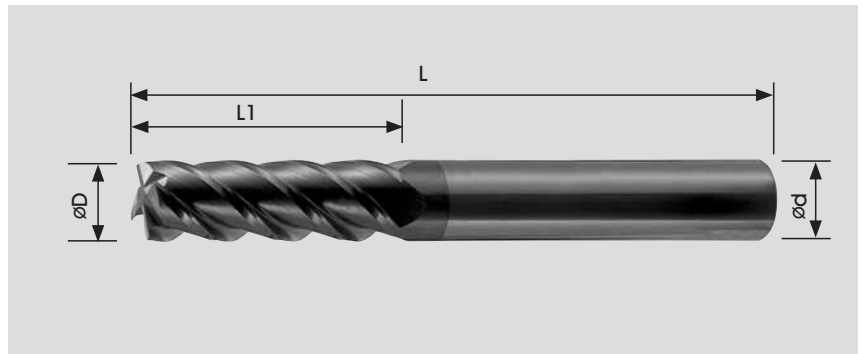


# 鎢鋼 4刃立銑刀

## TUNGSTEN CARBIDE 4-FLUTE END MILL



$d \leq 3$  -0.005 ~ -0.028  
 $3 < d \leq 6$  -0.015 ~ -0.038  
 $6 < d \leq 18$  -0.020 ~ -0.047  
 $18 < d$  -0.020 ~ -0.053



- 超細微粒碳化鎢材質
- Micro-Grain Tungsten Carbide

### 適用材質：

碳素鋼、模具鋼、合金鋼、工具鋼、不鏽鋼、鑄鐵、熱處理鋼料、焊補鋼料。

### Applicable material:

Carbon steel, mold steel, alloy steel, tool steel, stainless steel, cast iron, heat-treated steel, welded steel.

單位: Unit : mm

型號 EDP NO.	刃徑 D Flute Dia.	刃長 L1 Length of Cut	全長 L Overall Length	柄徑 d Shank Diameter	刃數 Flute Number	AK45	AK925	PK66
4E-D3.0L50	3.0	8.0	50	4.0	4	●	●	●
4E-D3.0L50-6	3.0	8.0	50	6.0	4	●	●	●
4E-D3.5L50	3.5	10.0	50	4.0	4	●	●	●
4E-D4.0L50	4.0	10.0	50	4.0	4	●	●	●
4E-D4.0L50-6	4.0	10.0	60	6.0	4	●	●	●
4E-D4.5L60	4.5	13.0	60	6.0	4	●	●	●
4E-D5.0L60	5.0	13.0	60	6.0	4	●	●	●
4E-D5.5L60	5.5	15.0	60	6.0	4	●	●	●
4E-D6.0L60	6.0	15.0	60	6.0	4	●	●	●
4E-D6.5L60	6.5	20.0	60	8.0	4	●	●	●
4E-D7.0L60	7.0	20.0	60	8.0	4	●	●	●
4E-D7.5L60	7.5	22.0	60	8.0	4	●	●	●
4E-D8.0L60	8.0	22.0	60	8.0	4	●	●	●
4E-D8.5L75	8.5	25.0	75	10.0	4	●	●	●
4E-D9.0L75	9.0	25.0	75	10.0	4	●	●	●
4E-D9.5L75	9.5	25.0	75	10.0	4	●	●	●
4E-D10.0L75	10.0	25.0	75	10.0	4	●	●	●
4E-D10.5L75	10.5	30.0	75	12.0	4	●	●	●
4E-D11.0L75	11.0	30.0	75	12.0	4	●	●	●
4E-D11.5L75	11.5	30.0	75	12.0	4	●	●	●
4E-D12.0L75	12.0	30.0	75	12.0	4	●	●	●
4E-D14.0L80	14.0	35.0	80	14.0	4	●	●	●
4E-D16.0L100	16.0	45.0	100	16.0	4	●	●	●
4E-D18.0L100	18.0	45.0	100	18.0	4	●	●	●
4E-D20.0L100	20.0	45.0	100	20.0	4	●	●	●
4E-D25.0L100	25.0	45.0	100	25.0	4	●	●	●

註: 有●者表示有庫存

NOTE: ● means items in stock

切削條件表請參考第39頁