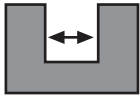


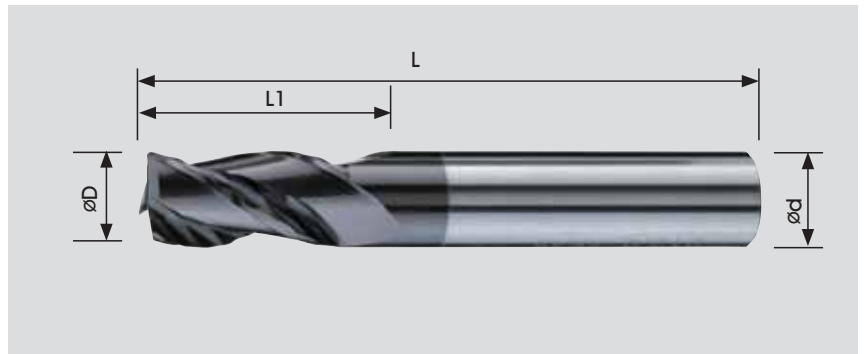
鎢鋼 3刃波浪 粗銑立銑刀

TUNGSTEN CARBIDE 3-FLUTE SINUS EDGE ROUGHING END MILL



$6 < d \leq 18$ -0.020 ~ -0.047
 $18 < d$ -0.020 ~ -0.053

- 超細微粒碳化鎢材質
- Micro-Grain Tungsten Carbide



適用材質：

碳素鋼、模具鋼、合金鋼、工具鋼、
 不鏽鋼、鑄鐵、熱處理鋼料、焊補鋼料。

Applicable material:

Carbon steel, mold steel, alloy steel,
 tool steel, stainless steel, cast iron,
 heat-treated steel, welded steel.

單位: Unit : mm

型號 EDP NO.	刃徑 D Flute Dia.	R 徑 Radius	刃長 L1 Length of Cut	全長 L Overall Length	柄徑 d Shank Diameter	刃數 Flute Number	AK45	AK925
3ET-D6.0L50	6.0	R 0.3	15	50	6.0	3	●	●
3ET-D8.0L60	8.0	R 0.4	19	60	8.0	3	●	●
3ET-D10.0L75	10.0	R 0.5	22	75	10.0	3	●	●
3ET-D12.0L75	12.0	R 0.6	26	75	12.0	3	●	●
3ET-D14.0L80	14.0	R 0.7	30	80	14.0	3	●	●
4ET-D16.0L80	16.0	R 0.8	32	80	16.0	4	●	●
4ET-D18.0L100	18.0	R 0.9	40	100	18.0	4	●	●
4ET-D20.0L100	20.0	R 1.0	40	100	20.0	4	●	●

註: 有●者表示有庫存

NOTE: ● means items in stock

請採用剛性較強之側固式立銑刀架夾持本刀具。

Suggested to use high rigidity side clamping tool holder

切削條件表請參考第45頁