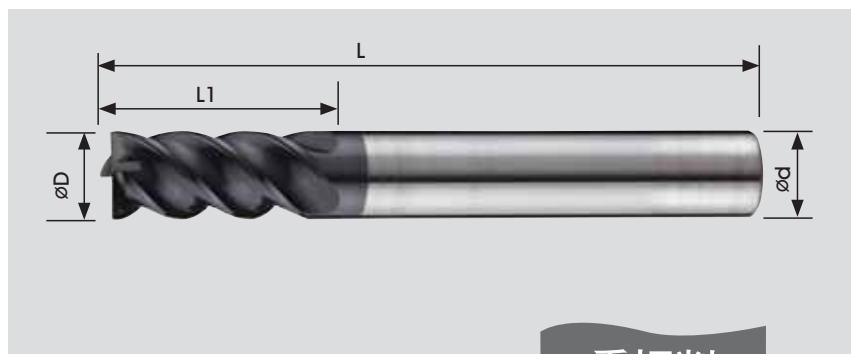


鎢鋼 4刃圓鼻 重切削立銑刀

TUNGSTEN CARBIDE 4-FLUTE ROUND NOSE HEAVY DUTY END MILL



$d \leq 3$ -0.005 ~ -0.028
 $3 < d \leq 6$ -0.015 ~ -0.038
 $6 < d \leq 18$ -0.020 ~ -0.047
 $18 < d$ -0.020 ~ -0.053



重切削
Heavy duty

- 超細微粒碳化鎢材質
- Micro-Grain Tungsten Carbide

主要特性：

R角結構適合切削高硬度材質，刀尖不易崩裂，並可替代小徑球形銑刀，可作清角和曲面銑削。

Feature:

The R corner configuration is excellent for cutting high hardness materials without edge collapse. Also, available to replace with small radius ball end mill, permitting for corner cleaning and curved surface milling.

單位: Unit : mm

型號 EDP NO.	刃徑 D Flute Dia.	刃長 L1 Length of Cut	圓角 R Nose R	全長 L Overall Length	柄徑 d Shank Diameter	刃數 Flute Number	AK45
4EHCR-D3.0L60R02	3.0	8.0	0.2	60	6.0	4	●
4EHCR-D3.0L60R05	3.0	8.0	0.5	60	6.0	4	●
4EHCR-D4.0L60R02	4.0	8.0	0.2	60	6.0	4	●
4EHCR-D4.0L60R05	4.0	11.0	0.5	60	6.0	4	●
4EHCR-D4.0L60R10	4.0	11.0	1.0	60	6.0	4	●
4EHCR-D5.0L60R02	5.0	13.0	0.2	60	6.0	4	●
4EHCR-D5.0L60R05	5.0	13.0	0.5	60	6.0	4	●
4EHCR-D5.0L60R10	5.0	13.0	1.0	60	6.0	4	●
4EHCR-D6.0L60R03	6.0	13.0	0.3	60	6.0	4	●
4EHCR-D6.0L60R05	6.0	13.0	0.5	60	6.0	4	●
4EHCR-D6.0L60R10	6.0	13.0	1.0	60	6.0	4	●
4EHCR-D8.0L60R03	8.0	19.0	0.3	60	8.0	4	●
4EHCR-D8.0L60R05	8.0	19.0	0.5	60	8.0	4	●
4EHCR-D8.0L60R10	8.0	19.0	1.0	60	8.0	4	●
4EHCR-D8.0L60R15	8.0	19.0	1.5	60	8.0	4	●
4EHCR-D8.0L60R20	8.0	19.0	2.0	60	8.0	4	●
4EHCR-D10.0L75R03	10.0	22.0	0.3	60	8.0	4	●
4EHCR-D10.0L75R05	10.0	22.0	0.5	75	8.0	4	●
4EHCR-D10.0L75R10	10.0	22.0	1.0	75	8.0	4	●
4EHCR-D10.0L75R15	10.0	22.0	1.5	75	8.0	4	●
4EHCR-D10.0L75R20	10.0	22.0	2.0	75	8.0	4	●
4EHCR-D10.0L75R30	10.0	22.0	3.0	75	8.0	4	●
4EHCR-D12.0L100R05	12.0	26.0	0.5	100	12.0	4	●
4EHCR-D12.0L100R10	12.0	26.0	1.0	100	12.0	4	●
4EHCR-D12.0L100R15	12.0	26.0	1.5	100	12.0	4	●
4EHCR-D12.0L100R20	12.0	26.0	2.0	100	12.0	4	●
4EHCR-D12.0L100R30	12.0	26.0	3.0	100	12.0	4	●
4EHCR-D16.0L110R10	16.0	35.0	1.0	110	16.0	4	●
4EHCR-D16.0L110R15	16.0	35.0	1.5	110	16.0	4	●
4EHCR-D16.0L110R20	16.0	35.0	2.0	110	16.0	4	●
4EHCR-D16.0L110R30	16.0	35.0	3.0	110	16.0	4	●
4EHCR-D20.0L125R10	20.0	40.0	1.0	125	20.0	4	●
4EHCR-D20.0L125R15	20.0	40.0	1.5	125	20.0	4	●
4EHCR-D20.0L125R20	20.0	40.0	2.0	125	20.0	4	●
4EHCR-D20.0L125R30	20.0	40.0	3.0	125	20.0	4	●

請採用剛性較強之側固定式立銑刀架挾持本刀具。
註：有●者表示有庫存 NOTE: ● means items in stock

切削條件表請參考第40頁